

Dawson Metal Equipment List

Shears	Spot Welders
1 Cincinnati Model 14, 3/16" x 144' capacity 1 Wysong Model 752, 11 ga. X 52"	1 Miller 20 KVA Portable, Electronically Controlled 1 Taylor Winfield 150 KVA, Electronically Controlled 1 Taylor Winfield 75 KVA, Electronically Controlled 1 Taylor Winfield 75 KVA 1 Robtron 75 KVA Electronically Controlled 1 Taylor Winfield 47 KVA, Electronically Controlled
Lasers	Welding Machines
1 Mazak Superturbo X510 Hi-Pro 2000 Watt Laser 1 Trumpf Trumatic L6030 4000 Watt Laser	1 Mill MRK-5, 5-Axis Welding Robot 5 Model 3a/DDR-24 Airco AC-DC Heliwelders, 300 amp Capacity 2 Lincoln Idealarc TIG 300/300 2 Lincoln Idealarc SP 150 MIG Welders 2 Airco 300 amp AC-DC Square Wave 1 Model CD-100-1 KSM-Omark Capacitor Discharge Stud Welder 3 Lincoln Idealarc SPC 250 MIG Welders and 2 MIG Spool Gun Attachments 3 Linde VI-252 CV 250 amp MIG Welders 1 Miller 250 amp Syncrowave Heliarc 1 Miller 200 amp Dialarc HF Heliarc 5 Hobart Beta MIG II 1 Millermatic 200 MIG 1 Lincoln Square Wave Arc TIG-350 1 Hobart Beta-MIG, 250 1 Millermatic 250 amp MIG 1 Thermal Arc 110V 1 Aircraft Welder 200 Amp 1 Nelson Stud Welder
CNC Turret Punch Presses	Welding Machines
1 Amada Pega Model 357 Fanuc 2 Amada Pega Model 367 Fanuc	
Punch Presses	
1 Rouselle Model 4G, 40 Ton Capacity 2 Rouselle Model 4G, 60 Ton Capacity 1 Pacific OBS, 250 Ton Capacity, 26" x 47" bed 1 Amada CSW-220 Notcher	
Press Brakes	
1 Cincinnati 90 x 12 ft. with Hurco Autobend 1 Pacific model 200 Hydraulic x 12 ft. with Hurco Autobend 2 DiAcro Model 16, 72" x 6" one with Hurco Autobend 1 DiAcro model 14, 48' x 4" 1 Cincinnati 135 AF x 8 ft. with Autoform CNC forming Center 1 Niagra Model HD 350-10-14, 350 ton x 14ft., 5 Axis Computer Control 1 Amada RG 35, 49" x 6", 3 Axis Computer Control 1 Niagra Model HBM 230-10-12, 230 ton with CNC Forming Center 1 Cincinnati 400 AF x 12 ft. Autoform CNC Forming Center 1 RAS Servo-Hydraulic Panel Bender	
Cut-Off Machines	Miscellaneous Equipment
1 Startrite G.F.-350-SA 1 HYD-Mech S-20	1 #4 DiAcro Hand Brake 1 #2 DiAcro Bender 1 Pangborn #53 Sand-Blast Machine 1 Do All Model 36-S Friction Saw 1 Burr Bench Tumbler 1 Sweco Vibro - Finishing Mill Tumbler 1 Electronic Counting and Weighing System, 5,000lb Capacity 1 VSI Spinnomatic Riveting Machine 1 Do All Model V-60 Band Saw 1 24" Roller Niagra 2 DiAcro 12" Rollers 1 Amada SL-6023 Roller Leveler 2 Haeger Inserting Presses, One with Automatic Feed 1 Pemsetter PS-4 1 Thermal Dynamics Plasma Cutter 1 Smoke Hound with Down Draft Tabletop 1 Nederman Fume Vacuum 1 Adams Door Press 1 Rockwell Delta Radial Arm Saw 1 Amada Tool Shaper-Mode TEG-160E 1 Abrasive Surface Grinder
Drill Presses	
1 Powermatic Model 1150, 15" 2 Delta Drill Presses, 17" 1 Rockwell 51-802, 15' 2 Buffalo, 15" 1 Clausing Model 2277, 12" 1 Clausing Series 16ST, 12" 1 Clausing Model 2287 1 1-Head Throatless Table with Powermatic Model 1150 1 Proconier Lead Screw Tapping Machine 1 Meuser radial Arm drill 1 Buffalo 4-Head Drill Center 1 Mooretools Drill Press 2 Cluasing Multi-Head Drills	

Dawson Metal Co. Inc.
 825 Allen St. • PO Box 0278
 Jamestown, NY 14701

Phone: (716)664-3815 • Fax: (716)664-3485

www.dawsonmetal.com • Email: dawson@dawsonmetal.com

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Material Handling	Belt Sanding and Finishing Cont.
<ul style="list-style-type: none"> 1 Model SUMD Abell-Howe Overhead Crane, 3-Ton Capacity 1 Raymond 4-way Reach-Fork Truck, 2 Ton Capacity 1 Raymond Model E3ST Fork Truck 1 Raymond Model WL4F Pallet Lifter 1 Raymond Model 101-T Pallet Lifter 1 Raymond Model 11R 30 TN Walk-Reach Truck, 3,000 lb Capacity 1 Bushman Sheet Lifter 1 Clark Model PW15 Pallet Lifter 3 Anver Vacuum Hoists: 1 manual, 2 air operated 1 Clark Gas Tow Motor 1 Clark Fork Truck 2 Crate-O-Vator Crate Handling Systems 	<ul style="list-style-type: none"> 1 Ryman Model 135-8 Off Hand Belt Sander, 2-1/2" capacity 1 Porter – Cable Model B-3, 10" capacity Vertical Platen Grinder 1 U.S. Model 90, 3 H.P. Double End Polishing Jack 1 Bader Model 100-4A Space Saver Off-Hand Belt Sander 2 G&P Machine Co. Swing Frame Grinder and Polishers 1 Delta Sander 12" Disc Grinders 1 Gosinger 24" Double End Grinder 4 Rockwell 12" Disc Grinders 1 D-Bur-R 1 Kalamazoo 24" Vertical Belt Sander 2 Hammond 3HP Backstand Sanders 2 Ryman Model 133-1 2Side 2 Rockwell 1' Beltsander
Tool Room	
<ul style="list-style-type: none"> 3 bridgeport Vertical Milling Machines with Acu-rite Digital readouts 1 Milwaukee #3B Horizontal Milling Machine 1 Clausing Lathe 1 Metal Master Lathe 1 Thompson Surface Grinder 	
Inspection Equipment	
<ul style="list-style-type: none"> 1 Coordinate Measuring Machine - Check Master, 38" x 60" x 20" 11 Height Gauges- <ul style="list-style-type: none"> 5 12" Starretts 1 18" Starrett 1 18" Mitoyo 3 24" Mitoyo with LCD Display 5 Surface Plates – Granite (36"x24") Inspection Grade 1 Surface Plate – Granite (60"x120") Inspection Grade 2 Set Plug Gauges - .060" - .500" (.001 increments) 2 Hite-Locator – 10" x 12" 1 Indi-Square – 8" 1 Surface Texture Measurements – Taylsurf 10 	
<ul style="list-style-type: none"> Miscellaneous <ul style="list-style-type: none"> Hand Inspection Equipment – Micrometers, Dial Calipers, Rules, Thread Gauges, Pocket Surf 1 Surface Roughness Gauge, Federal Portable Surface Roughness Gauge 	
Belt Sanding and Finishing	
<ul style="list-style-type: none"> 1 Curtis Model 43R2-13 Automatic Stroke Sander 4 ft. x 16ft Capacity 1 Curtis Model 43R3 Automatic Stroke Sander 4 ft. x 16ft Capacity 2 Curtis Hand Stroke Sanders 4 ft. x 8 ft. Capacity 	
	Spray-Tech (Affiliated Company) Equipment List
	<ul style="list-style-type: none"> 1 Converyorized Paint Line, 930ft. long with 368 Hook Stations, 30" apart, Includes three in-line drying and Bake ovens 1 Five Stage Cleaner Bonderizer using Iron Phosphate 1 On line Gema 10,000 CFM Automated Powder Coating Booth 4 In-Line Wet Spray Booths 2 In-Line Manual Powder Coating Booths 5 Batch Booths 1 Spray-Wand Phosphatizing Machine 3 Batch Bake Ovens

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1 Curtis Hand Belt Sander 3 ft. x 9 ft. capacity	
2 Curtis Model 8V Hand Stroke Sanders, 4 ft. x 9 ft. Capacity	
1 Timesaver Model 125, 24" Capacity	
1 Timesaver Model 137-HD MW, 37" capacity	

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